



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Leprint

D412-742-013
Job Sheet 187407



Part No: D412-742-013

Job Qty: 1 pcs

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 6/5/19

Created By: Jesse White

Type: SOLD

Description: SIOP

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev:B 06-06-08 As per DSI9336 JLM IPP Rev:C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified:DD IPP Rev:F 08-09-08 ecn 08-510 DD verified:EC IPP Rev:G 09-01-23 as per DSI9441 DD verified:EC IPP Rev:H 11.11.01 as per DSI9517 REV.B DD verified:EC IPP rev:I 12.01.12 PER IIN REV.E DD VERF:JLM IPP REV:J 17.05.10 AS PER CHG010 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
115	Packaging 1 - Pick Kit	1 pcs	6/5/19	6/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

O.R.

[Signature]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S190155



Part: D412-742-013

Job No: 187407

Serial No/Batch: S190155

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, TC STC SH05

				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	6/5/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	6/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	6/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	6/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					Part Op 115 - (Pick Kit)
					Descriptions: 120 - QC4- 100% Inspect kits for completeness)

JRB

JRB

DAS
21
9-89

JUN 13 2019

DAS
21
9-89

JUN 13 2019

130 - Identify and pack for shipping as per PPP D412-742-013

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-742-013 CHG0010

140 - (QC21- Final Inspection - Work Order Release)

010329

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt ST 347	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5162124
AN3C40A	Bolt ST 347	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5008958
AN3C41A	Bolt ST 347	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	FM137074-2
AN3C42A	Bolt ST 347	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5108570
AN3C43A	Bolt ST 346	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5049456
AN3C46A	Bolt ST 346	5 Ea (5 ea)	115-Packaging 1 - Pick Kit	5149151
AN4C47A	Bolt ST 341	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5041524x3 5167095x1
AN4C52A	Bolt ST 340	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5074161
AN4C53A	Bolt ST 340	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5150067
AN4C6A	Bolt ST 345	16 Ea (16 ea)	115-Packaging 1 - Pick Kit	5143634x12 5174255x4
AN4C7A	Bolt ST 345	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5174222
AN6C12A	Bolt ST 335	8 Ea (8 ea)	115-Packaging 1 - Pick Kit	5174662
D2571	Saddle, Fwd, Out ST 397	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5172277
D2572	Saddle, Fwd, In ST 397	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5172278
D2573	Saddle, Aft, Out ST 398	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5177313
D2574	Saddle, Aft, In ST 398	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5177312
D2747	Set Screw ST 010	4 pcs (4 ea)	115-Packaging 1 - Pick Kit	5050339
D2876	Saddle Spacer ST 013	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5178520
D2877	Saddle Spacer ST 013	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5178522
D3403-1	Bushing ST 033	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5074284x3 5096678x5
D3403-3	Bushing ST 033	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5144381
D3403-5	Bushing ST 034	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5157480
D3405-041	Ground Handling Lug ST 529	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5178513
D3405-043	Ground Handling Lug ST 529	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5178509
D3407-041	Tow Ring ST 530	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5175577
D3417-3	Washer ST 038A ST 034	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5089188
D3456-1	Washer ST 036	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5184931
D3533-1	Set Screw ST 038	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5050331
D3672-11	Washer ST 047	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	F153353
D3672-3	Washer, Phenolic ST 047	32 pcs (32 ea)	115-Packaging 1 - Pick Kit	5131565
D3672-9	Washer ST 047	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	F133084

D412-742-043	Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5189059
MS21043-3	Nut ST302	13 Ea (13 ea)	115-Packaging 1 - Pick Kit	5167325
MS21043-4	Nut ST302	29 Ea (29 ea)	115-Packaging 1 - Pick Kit	5173785 x1 5144565 x28
NAS1149C0332R Washer	ST 266	26 Ea (26 ea)	115-Packaging 1 - Pick Kit	5174158
NAS1149C0432R Washer	ST 266	32 Ea (32 ea)	115-Packaging 1 - Pick Kit	5155658
NAS1149C0632R Washer	ST 266	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5043776

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
115-Packaging 1 - Pick Kit	AN3C37A	1	29	0
	AN3C40A	1	55	0
	AN3C41A	1	357	0
	AN3C42A	1	51	0
	AN3C43A	4	53	0
	AN3C46A	5	283	0
	AN4C47A	4	70	0
	AN4C52A	4	96	0
	AN4C53A	4	97	0
	AN4C6A	16	546	0
	AN4C7A	4	99	0
	AN6C12A	8	181	0
	D2571	1	21	0
	D2572	1	18	0
	D2573	1	11	0
	D2574	1	5	0
	D2747	4	196	0
	D2876	2	65	0
	D2877	2	64	0
	D3403-1	8	53	0
	D3403-3	8	96	0
	D3403-5	8	84	0
	D3405-041	1	20	0
	D3405-043	1	17	0
	D3407-041	1	21	0
	D3417-3	2	38	0
	D3456-1	1	112	0
	D3533-1	2	133	0
	D3672-11	8	465	0
	D3672-3	32	10,784	0
	D3672-9	8	585	0
	D412-742-043	1	2	0
	MS21043-3	13	1,213	0
	MS21043-4	29	832	0
	NAS1149C0332R	26	2,736	0
	NAS1149C0432R	32	1,873	0
	NAS1149C0632R	8	595	0

Part Specifications

Specifications could not be found.

Plex 6/11/19 1:03 PM dart.decosse.nancy